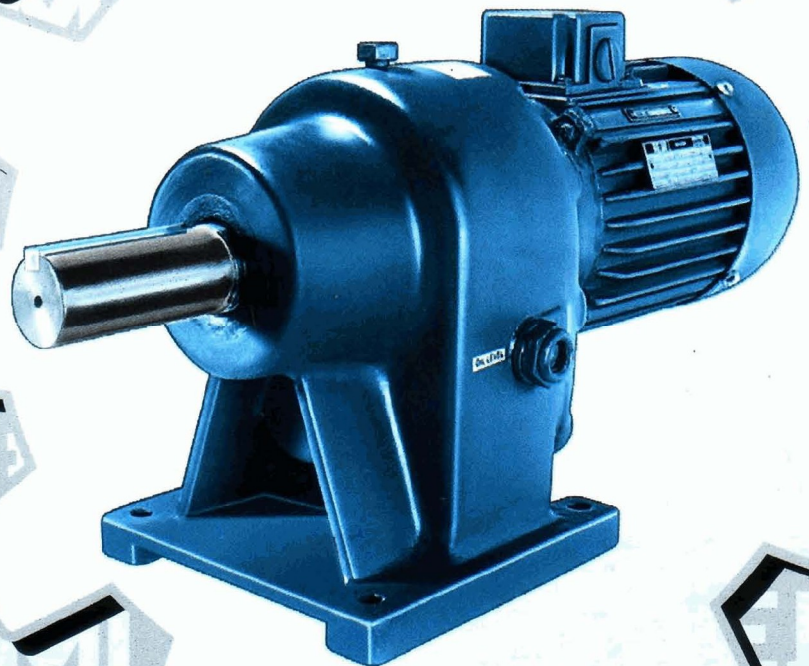
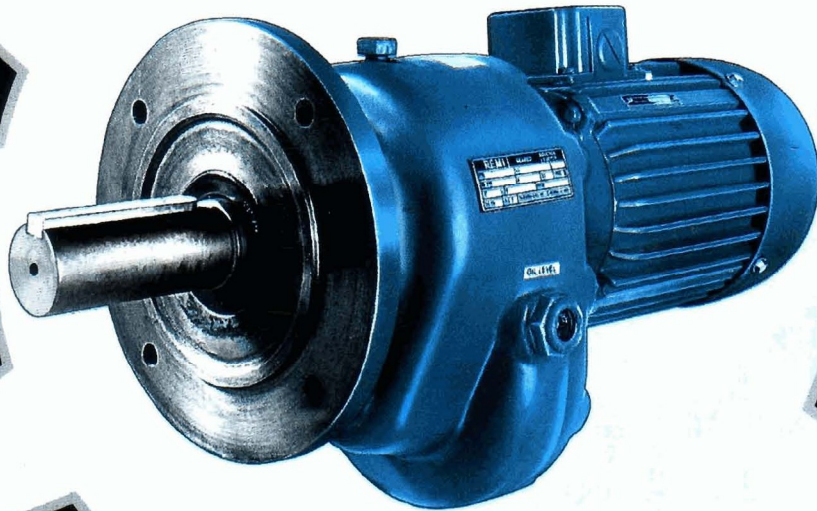




Stephan
Seephan-Werke GmbH & Co
Germany

REMI

GEARED MOTORS 'NZ' SERIES ENGAGED TO WORK



Why REMI Motors?

- German Technology
- ISO-9001 Company
- Manufactures Own Electric Motors
- Vacuum Impregnation of Winding
- In House Gear manufacturing/ Heat Treatment
- Low Noise & Vibration
- Can offer Non Standard/ Custom Built Special Motors
- Price & Delivery Advantage
- All India Sales & Service Back Up

REMI has been pioneering manufacturer of helical in line geared motors in India since last 25 years, under license from VEM as well as STEPHAN both of Germany. During this long period, REMI has collected vast amount of field data regarding application of geared motors under Indian conditions. REMI has utilized this data bank to redesign its existing lines of geared motors, resulting in REMI 'NZ' series helical in line geared motors. REMI 'NZ' series geared motors have following advantages -

- Both the bearings of output shaft are located in housing as in "Block" or 'Unicase' housing concept, thereby eliminating chances of misalignment even under high radial loads on the output shaft.
- For extra high radial and/or axial loads reinforced bearings can be provided if specific application demands.
- In the unlikely event of motor winding burn out, wound stator can be easily removed for rewinding without disturbing the Gearbox. Similarly, Gearbox servicing can be carried out without disturbing the motor.
- Higher power to weight ratio due to compact design.

RANGE : REMI 'NZ' series geared motors are offered in exhaustive range with output from 0.12 kW (0.16 HP) to 30 kW (40 HP) and output speed from 1.5 RPM to 500 RPM. The complete series consists of ten sizes of two stage and eight sizes of three stage gear Boxes for 'NZ' series geared motors.

CONSTRUCTIONAL FEATURES : Gear box housing and cover are of high quality graded cast iron and have sturdy internal ribs. Ample dimensions of gear wheels, shafts and ball bearings ensure long life of the gear box. The gear wheels are made of wear-resistant special alloy. They are case hardened by modern hardening process ensuring practically zero distortion during heat treatment. Gear lapping ensures finer high spot removal. Subsequent phosphating improves wear and corrosion resistance properties as also dampens gear noise.

REMI has in-house gear manufacturing, heat treatment facility backed by full fledged machine shop, with state of art CNC machining centres, assembly, testing line and in house electrical motor manufacturing.

EFFICIENCY & NOISE : In todays competitive scenario, equipment designers are under constant pressure to improve the efficiency of the equipment and reduce noise level. REMI 'NZ' series geared motors offer ideal solution to the designers to meet these goals. Due to original German (VEM) design of its electric motor complemented by in house manufacturing of all the motor components together with high efficiency of gears, as a result of modern production methods, it is possible to regard motor output and gearbox output as being practically equal, except in case of motors below 0.5 HP, a slight reduction can be observed. REMI 'NZ' series geared motors have noise levels which are within internationally accepted limits.

ELECTRIC MOTORS : REMI 'NZ' series geared motors are normally offered with electric motors suitable for 415v \pm 10%, 50Hz \pm 5%, Protection IP55 and class of Insulation is F. Motors for other operating conditions of voltage, frequency etc. can be offered on request. Motors can also be supplied at additional cost with epoxy encapsulation of winding and epoxy paint to withstand operating environment such as high concentration of corrosive chemical gases and vapors.

SPECIAL VERSIONS : REMI 'NZ' series geared motors can be offered with dual speed, flame proof, brake versions on request. It may be noted that REMI 'NZ' series geared motors are also suitable for operating with inverters for speed variation, however it will be necessary to check with us for right selection of geared motor in case you intend to use with inverter.

SELECTION OF CORRECT SIZE OF GEARED MOTOR : The catalogue shows the rated H.P., R.P.M. & Torque of the geared motor. Also for the same H.P., R.P.M. and Torque different type of motors are offered with different service factor for ease of selection for various application.

Depending on the application, the geared motor with proper service factor should be selected. The service factor for the given application can be calculated as under.

Minimum Service factor required = $C1 \times C2 \times C3$

Where : C1 = Coefficient of operating condition.

This depends on type of load, (See Table No.4) duty hours or total number of working hours per day and number of starts & stops hour (See Table No.1) By referring to these two tables the value of C1 can be determined.

C2 = Coefficient of temperature condition.

C2 = 1.0, Where ambient temperature is maximum 40°C. For higher ambient temperatures, select C2 from table No.2.

C3 = Coefficient of mounting site elevation.

C3 = 1.0, if the motor is used at a site with elevation upto 1000 Meters. For higher elevations, select C3 from table No.3.

If the application is special which is not covered in this catalogue or very severe, then please refer to us with complete application details, to enable us to offer a suitable geared motor.

IMPORTANT NOTE : It is very essential to select a proper gear motor for trouble free long life of the motor. In case of difficulty in selection, please refer the matter to us with full application details, instead of selecting a motor ad - hoc or under ignorance. In case of difficulty in selection, please call for our application data sheet. After receipt of duly filled up application data sheet we will select a proper geared motor for you.

In case Geared Motor is to be used for agitator/mixer application, it is strongly recommended that between the agitator shaft and the geared motor shaft supporting stool be provided with thrust bearing so that excess load is not transferred from agitator shaft to motor shaft and the gear box bearing is protected from over loads.

**TABLE NO.1
SELECTION OF OPERATING FACTOR C1.**

TYPE OF LOAD	MOTOR STARTING PER HOUR								
	1 TO 6			7 TO 12			13 TO 20		
	DAILY DUTY IN HOURS								
	0 to 8	9-16	17-24	0 to 8	9-16	17-24	0 to 8	9-16	17-24
1. Uniform operation, no torque surges, small accelerated mass	1.00	1.12	1.25	1.12	1.25	1.40	1.25	1.40	1.60
2. Irregular operation, medium torque surges, medium accelerated mass.	1.25	1.40	1.60	1.40	1.60	1.80	1.60	1.80	2.00
3. Irregular operation, more severe torque surges, heavier accelerated mass.	1.60	1.80	2.00	1.80	2.00	2.24	2.00	2.24	2.50

Note : For more than 20 starts per hour, please refer to us.

**TABLE NO. 2
SELECTION OF OPERATING FACTOR C2.**

AMBIENT TEMPERATURE IN °C		
0 to 40	40 to 45	45 to 50
1.0	1.08	1.1

**TABLE NO. 3
SELECTION OF OPERATING FACTOR C3.**

MOUNTING SITE ELEVATION IN METERS ABOVE SEA LEVEL.		
0 to 1000	1000 to 2000	2000 to 3000
1.0	1.05	1.11

**TABLE NO. 4
TYPE OF LOAD ACCORDING TO TYPE OF APPLICATION**

<p>1. Uniform operation, no torque surges, small accelerated mass.</p> <p>Drilling machines Filling machines Bottle cleaning and filling machines Flat belt conveyors Centrifugal pumps Fans Assembly belts Light-weight mixers Light-weight stirrers Inclined elevators and conveyor belts Embroidery machines Machine tool feeds Work piece drives Washing machine Constant speed Screw conveyors Lifting platforms valve controls Screw conveyors Container scales Light elevator Ventilators Roller shutter gates Tube filling machines Laundry machines Low capacity lifts</p>	<p>2. Irregular operation, medium torque surges, medium accelerated mass.</p> <p>Balancing machines Bending machines Turning lathes Rotary table drives Mixers Heavy agitators Packing machines Winches Cement mixers Tumbling barrels Kneaders Canning machines Drives of cranes, crabs and hoists Freight elevators Sliding doors Slewing drives Brick works machinery Moulding machines Mining fans Gear & Rotary pumps Flour mill / Dal mill Brush making machines Dosing machines Rotary kilns Bucket elevators Furnace doors Tanning barrels</p>	<p>3. Irregular operation, more severe torque surges, heavier accelerated mass.</p> <p>Plates shears Tumbling barrels Centrifuges Proof-presses Moulding machines (Heavy duty) Piston Pumps Stamping presses Paper cutting machines Crushers Oscillating belt conveyors Calenders & rollers for rubber industry Foundry machines Folding machines Briquetting presses Eccentric presses Mechanical hammers Articulated plate conveyors Concrete work Rolling mill Welding rigs Crushing machines Separators Punching machines Vibrators Bailing presses</p>
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**GEARED
MOTORS
'NZ' SERIES
ENGAGED TO
WORK**

PERMISSIBLE LOADS AT THE OUTPUT-SHAFT :

The permissible radial & axial loads for gear boxes with standard bearing or with reinforced bearings on their output shaft are given in table No.5. The figures are based on bearing life of 8000 hrs. at their corresponding speeds and under the provision that radial loads are applied at half the length of the output shaft. Where only radial or only axial loads are transmitted. The shafts can be subjected to the full amount of Fr or Fa given in the table.

For shafts subjected to radial and axial loads at the same time, Fr is to be reduced by the amount of the thrust load. In case, the permissible figures for gears with standard bearing are exceeded, units with reinforced bearings are to be taken. The double row angular contact ball bearing and the cylindrical roller bearing are capable of transmitting higher loads.

With the load figures of the table and following formula, it is possible to find the minimum permissible diameter of gear wheels, sprocket wheels, or belt pulleys.

FOR GEAR WHEELS & SPROCKET WHEELS.

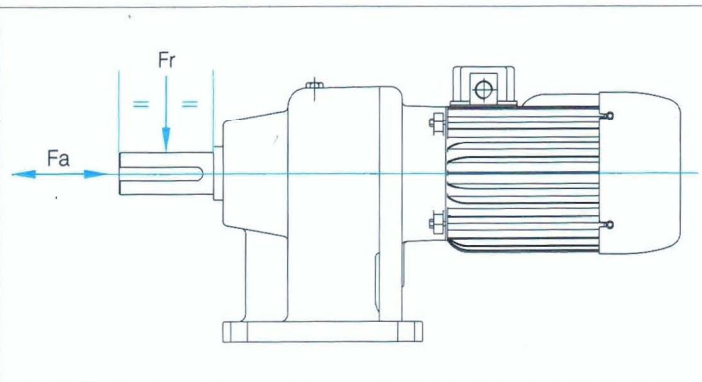
$$D_{min} = \frac{2000 * M}{Fr}$$

FOR V-BELT PULLEYS.

$$D_{min} = \frac{4000 * M}{Fr}$$

WHERE :

- Dmin = Min. Permissible diam...(mm)
- M = Torque to be transmitted...(Nm)
- Fr = Permissible radial load at the output shaft... (N)



Tables No. 5 Permissible Radial (Fr) and Axial (Fa) Loads on Output Shaft

Gear Box Type	Speed	Std. Bearing		Reinforced Bg.		
		Fr	Fa	Fr	Fa	
NZA	≤ 17	650	220	--	--	
	19 - 29	650	200	-	-	
	30 - 49	600	200	-	-	
	50 - 80	500	170	-	-	
	81 - 145	400	140	-	-	
> 150	300	110	-	-		
	NZB	≤ 19	1150	380	2100	750
		20 - 29	1100	350	2050	700
30 - 53		1050	350	2000	700	
54 - 86		950	320	1600	550	
87 - 135		750	250	1400	500	
> 140	650	220	1300	450		
	NZO	< 14	1700	560	3200	1150
		NZOA	15 - 19	1600	540	3150
20 - 30			1500	540	3100	1100
31 - 53		1500	540	3000	1080	
54 - 80		1250	450	2400	860	
	85 - 125	1000	360	2000	720	
		> 130	760	270	800	650
	NZ1	< 18	2900	1000	5250	1900
		19 - 25	2700	960	5150	1860
26 - 39		2600	930	5100	1830	
40 - 62		2500	900	5000	1800	
63 - 85		2100	760	3800	1360	
90 - 132	1650	600	3200	1150		
	> 140	1150	400	2700	970	
	NZ2	≤ 14	3500	1200	6300	2300
		NZ2B	15 - 19	3300	1150	6200
	20 - 29		3000	1080	6100	2180
30 - 48	3000	1080	6000	2150		
	49 - 75	2500	900	4700	1700	
	80 - 130	2000	720	4000	1450	
	> 135	1500	540	3500	1250	
	NZ3	≤ 14	4000	1400	7300	2650
NZ30		15 - 19	3700	1350	7200	2600
	20 - 29	3500	1300	7100	2550	

Gear Box Type	Speed	Std. Bearing		Reinforced Bg.	
		Fr	Fa	Fr	Fa
NZ3	30 - 49	3400	1250	7000	2500
	50 - 80	2700	970	5400	1950
	82 - 135	2200	800	4500	1630
> 140	1700	620	4000	1430	
	NZ4	≤ 14	4500	1650	8400
NZ40		15 - 19	4300	1620	8200
	20 - 29	4100	1580	8100	2880
30 - 48	4000	1540	8000	2850	
50 - 78	3000	1080	6000	2150	
80 - 120	2500	900	5000	1800	
> 130	2000	720	4500	1600	
NZ6	< 13	6600	2200	9700	3700
	NZ62	14 - 18.5	6400	2120	9450
19 - 28		6200	2060	9200	3550
29 - 50	6000	2000	9000	3500	
52 - 80	5000	1600	8000	3100	
81 - 125	4000	1300	7000	2800	
	> 130	3000	1000	6000	2500
	NZ7	≤ 14	7600	2600	10800
NZ73		15 - 19.5	7400	2520	10500
	20 - 29	7200	2450	10200	4600
30 - 49	7000	2400	10000	4500	
50 - 79	6000	2000	9000	4000	
80 - 122	5000	1650	8000	3500	
> 125	4000	1300	7000	3000	
NZ8	≤ 14	8800	3100	14000	6400
	NZ84	15 - 20	8500	3000	13600
21 - 30		8300	2900	13300	6100
31 - 50	8000	2800	13000	6000	
51 - 75	7000	2400	11000	5000	
76 - 114	6000	2000	9500	4500	
> 115	5000	1500	8500	4000	
NZ10	≤ 50	50000	-	-	-
	51 - 80	40000	-	-	-
> 80	35000	-	-	-	

LUBRICATION :

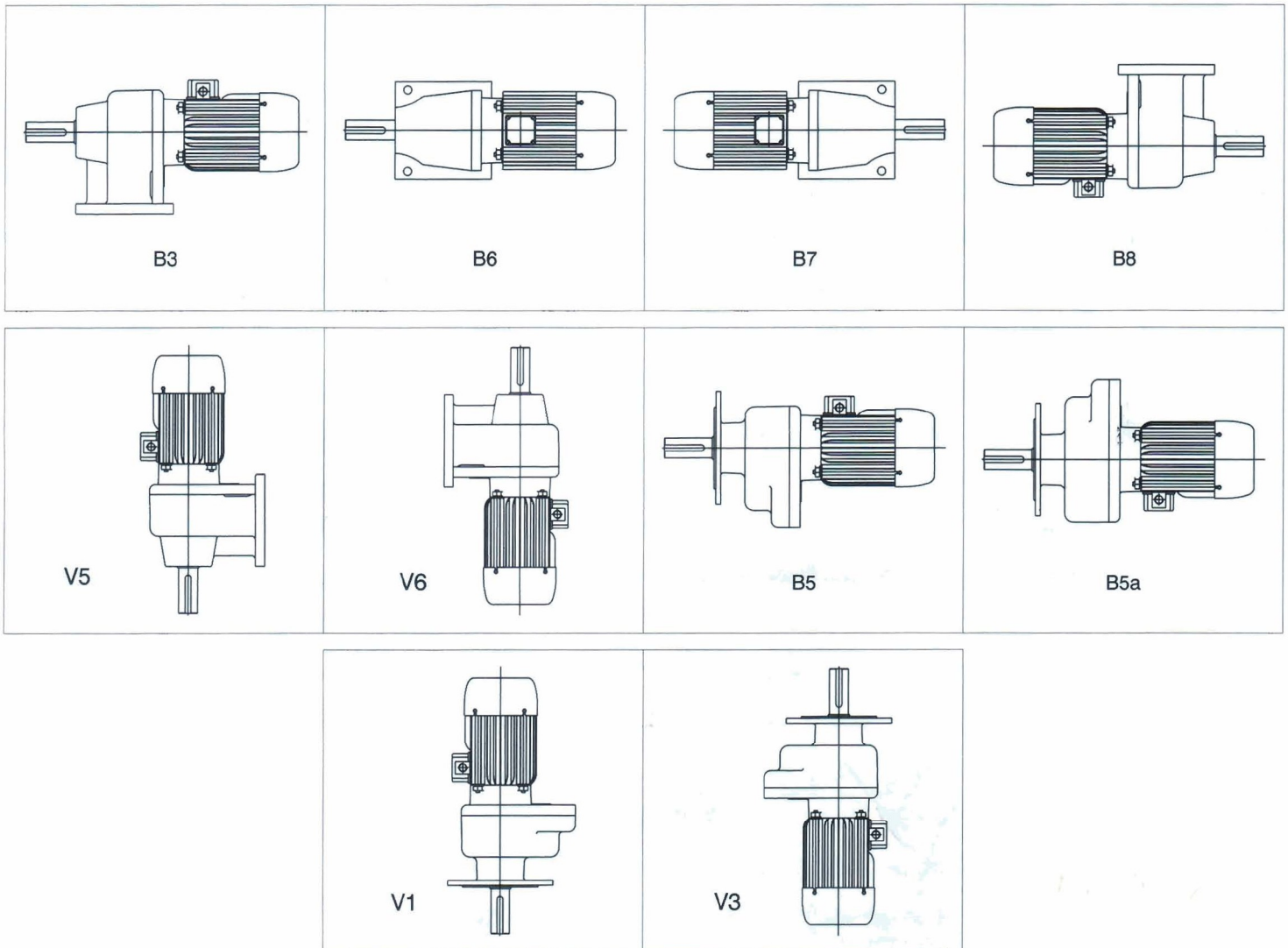
Gears are splash lubricated by oil. It may be noted that **Geared motors are delivered without oil and before starting oil must be filled up to oil level indicator.**

First oil change must be done after operating 400 hours. Consequent oil changes after every 5000 hours of operation are recommended.

RECOMMENDED OIL GRADES BASED ON AMBIENT TEMPERATURE OF 10-45°C :				
Output RPM	Oil Grade	Indian Oil	Hindustan Petroleum	Bharat Petroleum
>225	ISO VG 150	SERVOMESH SP 150	PARTHAN EP 150	AMOCAM 150
225-25	ISO VG 220	SERVOMESH SP 220	PARTHAN EP 220	AMOCAM 220
25-5	ISO VG 320	SERVOMESH SP 320	PARTHAN EP 320	AMOCAM 320
<5	ISO VG 460	SERVOMESH SP 460	PARTHAN EP 460	AMOCAM 460

MOUNTING POSITIONS

Position of Oil level indicator, Breathing Plug and Drain plug change depending on mounting position. It is therefore very important to specify mounting position as per chart given below at the time of ordering. In absence of any indication at the time of ordering, it will be presumed that mounting is B3 for foot mounted and B5 for flange mounted.



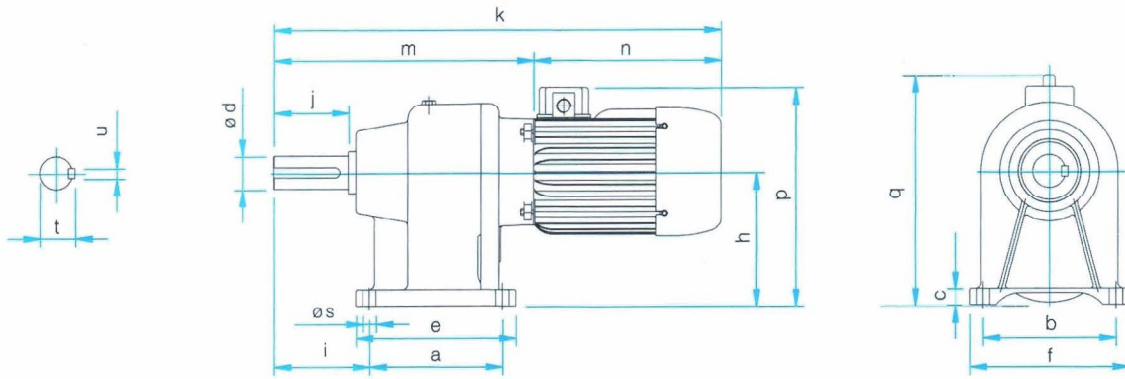
REMI 'NZ' SERIES GEARED MOTOR RATING CHART

MOTOR k.W (H.P.)	OUTPUT R.P.M.	GEARED MOTOR FRAME SIZE	OUTPUT TORQUE (Nm)	SERVICE FACTOR			MOTOR k.W (H.P.)	OUTPUT R.P.M.	GEARED MOTOR FRAME SIZE	OUTPUT TORQUE (Nm)	SERVICE FACTOR		
				AGMA I	AGMA II	AGMA III					AGMA I	AGMA II	AGMA III
0.18 (0.25)	317	NZA 63M-4	4.7	--	--	2.4	0.25 (0.33)	153	NZA 71S-4	14.0	1.3	--	--
	360	NZA 63M-4	4.1	--	--	2.4		153	NZB 71S-4	14.0	--	--	2.9
0.25 (0.33)	1.4	NZ62 80M-8	1540	1.1	--	--		169	NZA 71S-4	12.7	--	1.4	--
	1.5	NZ73 80M-8	1403	--	1.6	--		171	NZB 71S-4	12.6	--	--	2.9
	3.4	NZ30 71S-4	622	1.0	--	--		185	NZA 71S-4	11.7	--	1.4	--
	3.3	NZ40 71S-4	638	--	1.4	--		188	NZB 71S-4	11.4	--	--	3.1
	4.5	NZ30 71S-4	467	1.3	--	--		202	NZA 71S-4	10.6	--	1.5	--
	4.4	NZ40 71S-4	475	--	1.7	--		205	NZB 71S-4	10.4	--	--	3.2
	5.3	NZ2B 71S-4	405	1.1	--	--		219	NZA 71S-4	9.8	--	1.5	--
	5.1	NZ40 71S-4	410	--	1.8	--		226	NZB 71S-4	9.5	--	--	3.2
	7.8	NZ2B 71S-4	274	1.3	--	--		238	NZA 71S-4	9.8	--	1.6	--
	7.4	NZ30 71S-4	283	--	1.8	--		247	NZB 71S-4	8.7	--	--	3.4
	7.4	NZ40 71S-4	279	--	--	2.4		278	NZA 71S-4	7.7	--	1.7	--
	8.8	NZ2B 71S-4	243	1.3	--	--		267	NZB 71S-4	8.1	--	--	3.4
	8.2	NZ30 71S-4	255	--	1.8	--		290	NZB 71S-4	7.4	--	--	3.5
	8.4	NZ40 71S-4	247	--	--	2.4		325	NZA 71S-4	6.7	--	1.7	--
	10	NZ2B 71S-4	204	--	1.5	--		342	NZB 71S-4	6.4	--	--	3.8
	10	NZ30 71S-4	204	--	--	3.0		371	NZA 71S-4	5.6	--	1.8	--
	17	NZO 80M-8	132	1.3	--	--		393	NZB 71S-4	5.4	--	--	3.9
	16	NZ2 80M-8	138	--	--	3.3		0.37 (0.5)	1.5	NZ73 90S2-8	2138	1.1	--
	20	NZO 80S-6A	112	--	1.5	--	3.3		NZ40 71M-4	971	1.0	--	--
	20	NZ2 80S-6A	112	--	--	3.9	3.3		NZ62 80S-6	971	--	1.7	--
26	NZB 80S-6A	87.0	1.0	--	--	4.6	NZ30 71M-4		696	1.0	--	--	
26	NZO 80S-6A	87.0	--	--	2.0	4.5	NZ40 71M-4		706	--	1.4	--	
31	NZB 71S-4	72.0	1.0	--	--	5.2	NZ30 71M-4		514	1.0	--	--	
31	NZO 71S-4	72.0	--	--	2.3	5.2	NZ40 71M-4		514	--	1.4	--	
35	NZB 71S-4	62.0	1.0	--	--	7.4	NZ30 71M-4		426	1.2	--	--	
35	NZO 71S-4	62.0	--	--	2.5	7.5	NZ40 71M-4		422	--	1.6	--	
40	NZB 71S-4	55.0	1.2	--	--	8.8	NZ2B 71M-4		365	1.0	--	--	
40	NZO 71S-4	55.0	--	--	2.7	8.4	NZ40 71M-4		327	--	1.6	--	
45	NZB 71S-4	49.0	1.2	--	--	10	NZ2B 71M-4		309	1.0	--	--	
45	NZO 71S-4	49.0	--	--	2.9	10	NZ30 71M-4		309	--	1.9	--	
50	NZB 71S-4	44.0	1.2	--	--	10	NZ40 71M-4		309	--	--	2.7	
50	NZO 71S-4	44.0	--	--	3.2	17	NZO 90S2-8		196	1.0	--	--	
54	NZB 71S-4	41.4	--	1.4	--	16	NZ2 90S2-8		204	--	--	2.2	
54	NZO 71S-4	41.4	--	--	3.4	20	NZO 80S-6		167	1.0	--	--	
64	NZA 71S-4	34.7	1.0	--	--	20	NZ2 80S-6		167	--	--	2.7	
61	NZB 71S-4	36.6	--	1.5	--	26	NZO 80S-6		128	1.3	--	--	
61	NZO 71S-4	36.6	--	--	3.5	26	NZ1 80S-6		128	--	1.8	--	
71	NZA 71S-4	31.2	1.0	--	--	25	NZ2 80S-6	132	--	--	3.4		
68	NZB 71S-4	32.9	--	1.5	--	31	NZO 71M-4	106	--	1.6	--		
68	NZO 71S-4	32.9	--	--	3.6	31	NZ1 80S-6	106	--	--	2.2		
78	NZA 71S-4	28.5	1.0	--	--	35	NZO 71M-4	94.0	--	1.7	--		
76	NZB 71S-4	29.3	--	1.6	--	40	NZB 71M-4	82.0	1.0	--	--		
76	NZO 71S-4	29.3	--	--	3.8	40	NZO 71M-4	82.0	--	1.8	--		
82	NZA 71S-4	27.0	1.0	--	--	40	NZ1 71M-4	82.0	--	--	2.9		
84	NZB 71S-4	26.6	--	1.7	--	45	NZB 71M-4	73.0	1.0	--	--		
86	NZO 71S-4	25.6	--	--	4.3	45	NZO 71M-4	73.0	--	1.9	--		
90	NZA 71S-4	24.6	1.0	--	--	46	NZ1 71M-4	70.0	--	--	3.1		
88	NZB 71S-4	25.4	--	1.8	--	51	NZB 71M-4	65.0	1.0	--	--		
99	NZA 71S-4	22.3	1.0	--	--	51	NZO 71M-4	65.0	--	--	2.2		
97	NZB 71S-4	23.0	--	--	2.0	55	NZB 71M-4	60.7	1.0	--	--		
108	NZA 71S-4	20.5	1.0	--	--	54	NZO 71M-4	61.0	--	--	2.3		
107	NZB 71S-4	20.7	--	--	2.0	62	NZB 71M-4	53.8	1.0	--	--		
118	NZA 71S-4	18.8	1.0	--	--	61	NZO 71M-4	54.0	--	--	2.4		
118	NZB 71S-4	18.8	--	--	2.1	69	NZB 71M-4	48.3	1.0	--	--		
129	NZA 71S-4	17.2	1.1	--	--	68	NZO 71M-4	48.5	--	--	2.5		
129	NZB 71S-4	17.2	--	--	2.2	76	NZB 71M-4	43.8	1.1	--	--		
139	NZA 71S-4	16.0	1.1	--	--	76	NZO 71M-4	43.8	--	--	2.6		
142	NZB 71S-4	15.6	--	--	2.7	88	NZB 71M-4	38.0	1.3	--	--		

REMI 'NZ' SERIES GEARED MOTOR RATING CHART

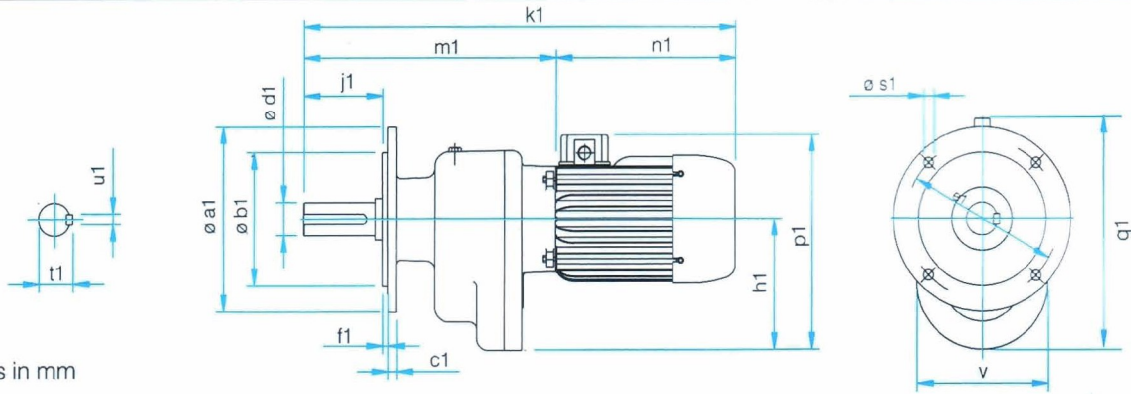
MOTOR k.W (H.P.)	OUTPUT R.P.M.	GEARED MOTOR FRAME SIZE	OUTPUT TORQUE (Nm)	SERVICE FACTOR			MOTOR k.W (H.P.)	OUTPUT R.P.M.	GEARED MOTOR FRAME SIZE	OUTPUT TORQUE (Nm)	SERVICE FACTOR			
				AGMA I	AGMA II	AGMA III					AGMA I	AGMA II	AGMA III	
0.37 (0.5)	87	NZ0 71M-4	38.2	--	--	2.6	0.55 (0.75)	41	NZ1 80S-4	127	--	1.9	--	
	98	NZB 71M-4	34.0	1.3	--	--		39	NZ2 80S-4	136	--	--	3.2	
	97	NZ0 71M-4	34.2	--	--	3.0		46	NZ0 80S-4	114	1.3	--	--	
	108	NZB 71M-4	30.9	--	1.4	--		47	NZ1 80S-4	112	--	--	2.1	
	108	NZ0 71M-4	30.9	--	--	3.2		52	NZ0 80S-4	101	--	1.4	--	
	117	NZA 71M-4	30.0	1.0	--	--		53	NZ1 80S-4	99.0	--	--	2.3	
	119	NZB 71M-4	28.0	--	1.4	--		55	NZ0 80S-4	95.6	--	1.6	--	
	119	NZ0 71M-4	28.0	--	--	3.4		60	NZ1 80S-4	87.6	--	--	2.4	
	130	NZA 71M-4	25.6	1.0	--	--		63	NZB 80S-4	83.3	1.0	--	--	
	130	NZB 71M-4	25.6	--	1.5	--		62	NZ0 80S-4	85.0	--	1.6	--	
	140	NZA 71M-4	23.7	1.0	--	--		63	NZ1 80S-4	83.3	--	--	2.5	
	143	NZB 71M-4	22.8	--	1.8	--		70	NZB 80S-4	75.0	1.0	--	--	
	159	NZA 71M-4	21.0	1.0	--	--		70	NZ0 80S-4	75.0	--	1.7	--	
	159	NZB 71M-4	21.0	--	--	2.0		72	NZ1 80S-4	73.0	--	--	2.6	
	175	NZA 71M-4	19.0	1.0	--	--		78	NZB 80S-4	64.5	1.0	--	--	
	177	NZB 71M-4	18.9	--	--	2.0		78	NZ0 80S-4	64.5	--	1.8	--	
	191	NZA 71M-4	17.5	1.0	--	--		81	NZ1 80S-4	65.0	--	--	2.8	
	195	NZB 71M-4	17.2	--	--	2.1		90	NZB 80S-4	58.0	1.0	--	--	
	209	NZA 71M-4	15.9	1.0	--	--		89	NZ0 80S-4	59.1	--	1.9	--	
	214	NZB 71M-4	15.5	--	--	2.2		92	NZ1 80S-4	57.2	--	--	3.1	
	227	NZA 71M-4	14.6	1.0	--	--		100	NZB 80S-4	52.5	1.0	--	--	
	234	NZB 71M-4	14.1	--	--	2.2		99	NZ0 80S-4	53.0	--	--	2.1	
	246	NZA 71M-4	13.5	1.1	--	--		110	NZB 80S-4	47.7	1.0	--	--	
	256	NZB 71M-4	13.0	--	--	2.3		110	NZ0 80S-4	47.7	--	--	2.1	
	277	NZB 71M-4	12.0	--	--	2.3		121	NZB 80S-4	43.4	1.1	--	--	
	288	NZA 71M-4	11.5	1.1	--	--		121	NZ0 80S-4	43.4	--	--	2.3	
	300	NZB 71M-4	11.0	--	--	2.4		145	NZB 80S-4	36.3	1.2	--	--	
	335	NZA 71M-4	9.9	1.1	--	--		141	NZ0 80S-4	37.2	--	--	2.8	
	350	NZB 71M-4	9.5	--	--	2.6		162	NZB 80S-4	32.3	1.3	--	--	
	379	NZA 71M-4	8.5	1.1	--	--		157	NZ0 80S-4	33.4	--	--	2.9	
	400	NZB 71M-4	8.0	--	--	2.6		179	NZB 80S-4	29.3	1.3	--	--	
	0.55 (0.75)	3.4	NZ62 80S-4	1393	1.1	--		--	174	NZ0 80S-4	30.2	--	--	3.0
		3.5	NZ73 80S-4	1334	--	1.6		--	198	NZB 80S-4	26.5	--	1.4	--
		4.5	NZ40 80S-4	1069	1.0	--		--	193	NZ0 80S-4	27.0	--	--	3.1
		4.6	NZ62 80S-4	1030	--	1.4		--	217	NZB 80S-4	24.2	--	1.4	--
		4.7	NZ73 80S-4	991	--	--		2.1	216	NZ0 80S-4	24.3	--	--	3.5
5.2		NZ40 80S-4	930	1.0	--	--	237	NZB 80S-4	22.0	--	1.5	--		
5.0		NZ62 80S-4	947	--	1.7	--	259	NZB 80S-4	20.3	--	1.5	--		
5.3		NZ73 80S-4	873	--	--	2.6	256	NZ0 80S-4	20.5	--	--	3.5		
7.5		NZ30 80S-4	638	1.0	--	--	281	NZB 80S-4	18.7	--	1.6	--		
7.4		NZ62 80S-4	637	--	1.8	--	304	NZB 80S-4	17.2	--	1.6	--		
7.6		NZ73 80S-4	608	--	--	2.8	306	NZ0 80S-4	17.1	--	--	3.8		
8.4		NZ30 80S-4	576	1.0	--	--	356	NZB 80S-4	14.8	--	1.7	--		
8.3		NZ62 80S-4	569	--	1.8	--	360	NZ0 80S-4	14.5	--	--	4.0		
8.4		NZ73 80S-4	549	--	--	2.8	415	NZB 80S-4	12.6	--	1.8	--		
10		NZ30 80S-4	460	1.3	--	--	428	NZ0 80S-4	12.2	--	--	4.2		
10		NZ40 80S-4	460	--	1.8	--	0.75 (1.0)	3.5	NZ73 90S2-6	1854	1.1	--	--	
10		NZ62 80S-4	460	--	--	3.0		3.4	NZ84 90S2-6	1923	--	1.4	--	
16		NZ2 90L-8	325	--	1.5	--		4.6	NZ62 80M-4	1422	1.0	--	--	
16		NZ3 90L-8	325	--	--	2.1		4.7	NZ73 80M-4	1373	--	1.6	--	
20		NZ2 80M-6	270	--	1.8	--		5.0	NZ62 80M-4	1305	1.3	--	--	
20		NZ3 80M-6	270	--	--	2.8		5.3	NZ73 80M-4	1216	--	1.9	--	
26		NZ0 80M-6	202	1.0	--	--		7.6	NZ40 80M-4	877	1.0	--	--	
26		NZ1 80M-6	202	--	1.4	--		7.4	NZ62 80M-4	883	--	1.4	--	
25		NZ2 80M-6	212	--	--	2.3		7.6	NZ73 80M-4	843	--	--	2.1	
31		NZ0 80S-4	169	1.0	--	--		8.6	NZ40 80M-4	775	1.0	--	--	
30		NZ2 80S-4	174	--	--	2.7		8.3	NZ62 80M-4	785	--	1.5	--	
36		NZ0 80S-4	146	1.2	--	--		8.4	NZ73 80M-4	765	--	--	2.2	
34		NZ2 80S-4	154	--	--	2.9		10	NZ30 80M-4	637	1.0	--	--	
41		NZ0 80S-4	127	1.3	--	--		10	NZ40 80M-4	637	--	1.4	--	

Dimensions of Two Stage Foot Mounted Geared Motors



G.M.	SIZE	a	b	c	d	e	f	h	i	j	k	m	n	p	q	s	t	u
NZA	63S				14	102	112	80	44	30	316	164	152	165				
NZA	63M				14	102	112	80	44	30	330	164	166	165				
NZA	71S	80	90	12	14	102	112	80	44	30	328	166	162	180	-	9.5	16	5
NZA	71M				14	102	112	80	44	30	349	166	183	180				
NZB	63S				19	114	124	100	55	40	338	186	152	185				
NZB	63M				19	114	124	100	55	40	352	186	166	185				
NZB	71S	90	100	14	19	114	124	100	55	40	353	191	162	200	-	9.5	21.5	6
NZB	71M				19	114	124	100	55	40	374	191	183	200				
NZB	80S				19	114	124	100	55	40	400	204	196	208				
NZB	80M				19	114	124	100	55	40	420	204	216	208				
NZO	63S				24	144	144	120	68	50	387	235	152	205				
NZO	63M				24	144	144	120	68	50	401	235	166	205				
NZO	71S	120	120	20	24	144	144	120	68	50	404	242	162	220				
NZO	71M				24	144	144	120	68	50	425	242	183	220	-	11.5	27	8
NZO	80S				24	144	144	120	68	50	442	246	196	228				
NZO	80M				24	144	144	120	68	50	462	246	216	228				
NZO	90S2				24	144	144	120	68	50	485	251	234	234				
NZO	90L				24	144	144	120	68	50	510	251	259	234				
NZ1	71M				34	180	180	140	90	70	461	278	183	240				
NZ1	80S				34	180	180	140	90	70	485	289	196	248				
NZ1	80M	150	150	20	34	180	180	140	90	70	505	289	216	248	-	14.0	37	10
NZ1	90S2				34	180	180	140	90	70	530	296	234	254				
NZ1	90L				34	180	180	140	90	70	555	296	259	254				
NZ1	100L2				34	180	180	140	90	70	575	307	268	263				
NZ2	80S				38	192	192	160	103	80	493	297	196	268				
NZ2	80M				38	192	192	160	103	80	513	297	216	268				
NZ2	90S2	160	160	20	38	192	192	160	103	80	533	299	234	274	-	14.0	41	12
NZ2	90L				38	192	192	160	103	80	558	299	259	274				
NZ2	100L2				38	192	192	160	103	80	572	304	268	283				
NZ2	112M				38	192	192	160	103	80	640	323	317	294				
NZ3	80S				44	216	216	180	112.5	90	527	331	196	288				
NZ3	80M				44	216	216	180	112.5	90	547	331	216	288				
NZ3	90S2	180	180	22	44	216	216	180	112.5	90	569	335	234	294				
NZ3	90L				44	216	216	180	112.5	90	594	335	259	294				
NZ3	100L2				44	216	216	180	112.5	90	603	335	268	303	330	18.0	47.5	14
NZ3	100L				44	216	216	180	112.5	90	635	335	300	303				
NZ3	112M				44	216	216	180	112.5	90	677	360	317	314				
NZ3	132S				44	216	216	180	112.5	90	708	386	322	356				
NZ3	132M				44	216	216	180	112.5	90	746	386	360	356				
NZ4	90S2				48	240	240	200	124.5	100	598	364	234	314				
NZ4	90L				48	240	240	200	124.5	100	623	364	259	314				
NZ4	100L2	200	200	30	48	240	240	200	124.5	100	637	369	268	323				
NZ4	100L				48	240	240	200	124.5	100	669	369	300	323	360	18.0	51.5	14
NZ4	112M				48	240	240	200	124.5	100	691	374	317	334				
NZ4	132S				48	240	240	200	124.5	100	732	410	322	376				
NZ4	132M				48	240	240	200	124.5	100	770	410	360	376				
NZ6	100L2				58	290	290	240	150	120	708	440	268	-				
NZ6	112M				58	290	290	240	150	120	768	451	317	-				
NZ6	132S	240	240	30	58	290	290	240	150	120	781	459	322	-	420	18.0	62	18
NZ6	132M				58	290	290	240	150	120	819	459	360	-				
NZ6	160M				58	290	290	240	150	120	886	475	411	450				
NZ6	160L				58	290	290	240	150	120	936	475	461	450				
NZ7	112M				68	335	335	280	172	140	832	515	317	-				
NZ7	132S				68	335	335	280	172	140	849	527	322	-				
NZ7	132M				68	335	335	280	172	140	887	527	360	-				
NZ7	160M1	280	280	35	68	335	335	280	172	140	886	507	379	-	489	20	73	20
NZ7	160M				68	335	335	280	172	140	918	507	411	-				
NZ7	160L				68	335	335	280	172	140	968	507	461	-				
NZ7	180M				68	335	335	280	172	140	1004	527	477	504				
NZ7	180L				68	335	335	280	172	140	1069	527	542	504				
NZ8	132S				78	380	380	320	205.5	160	907	585	322	-				
NZ8	132M				78	380	380	320	205.5	160	945	585	360	-				
NZ8	160M1	320	320	40	78	380	380	320	205.5	160	971	592	379	-				
NZ8	160M				78	380	380	320	205.5	160	1003	592	411	-	560	22	83	22
NZ8	160L				78	380	380	320	205.5	160	1053	592	461	-				
NZ8	180M				78	380	380	320	205.5	160	1075	598	477	-				
NZ8	180L				78	380	380	320	205.5	160	1140	598	542	-				

Dimensions of Two Stage Flange Mounted Geared Motors



All Dimensions in mm

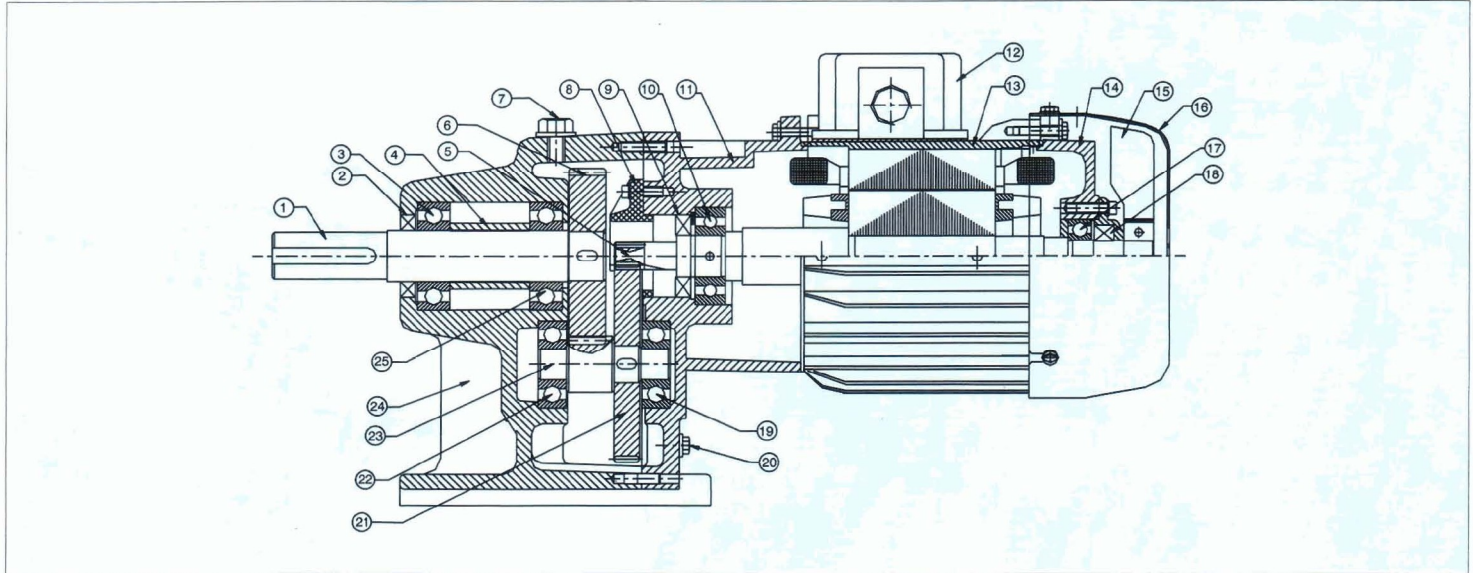
G.M.	SIZE	d1	h1	j1	k1	m1	n1	p1	q1	t1	u1	v	a1	b1	c1	e1	f1	s1
NZA	63S				316	164	152	164										
NZA	63M	14	79	32	330	164	166	164	—	16	5	90	120	80	8	100	3	7
NZA	71S				328	166	162	179										
NZA	71M				349	166	183	179										
NZB	63S				338	186	152	183										
NZB	63M				352	186	166	183										
NZB	71S	19	98	42	353	191	162	198	—	21.5	6	106	140	95	10	115	3	9.5
NZB	71M				374	191	183	198										
NZB	80S				400	204	196	206										
NZB	80M				420	204	216	206										
NZ0	63S				387	235	152	198										
NZ0	63M				401	235	166	198										
NZ0	71S				404	242	162	213										
NZ0	71M	24	113	55	425	242	183	213	—	27	8	120	160	110	10	130	3.5	9.5
NZ0	80S				442	246	196	221										
NZ0	80M				462	246	216	221										
NZ0	90S2				485	251	234	227										
NZ0	90L				510	251	259	227										
NZ1	71M				461	278	183	235										
NZ1	80S				485	289	196	243										
NZ1	80M	34	135	75	505	289	216	243	—	37	10	145	160	110	12	130	3.5	9.5
NZ1	90S2				530	296	234	249										
NZ1	90L				555	296	259	249										
NZ1	100L2				575	307	268	258										
NZ2	80S				493	297	196	260										
NZ2	80M				513	297	216	260										
NZ2	90S2	38	152	86.5	533	299	234	266	—	41	12	163	200	130	12	165	3.5	11.5
NZ2	90L				558	299	259	266										
NZ2	100L2				572	304	268	275										
NZ2	112M				640	323	317	286										
NZ3	80S				527	331	196	285										
NZ3	80M				547	331	216	285										
NZ3	90S2				569	335	234	291										
NZ3	90L				594	335	259	291										
NZ3	100L2	44	177	94	603	335	268	300	330	47.5	14	185	250	180	12	215	4	14
NZ3	100L				635	335	300	300										
NZ3	112M				677	360	317	311										
NZ3	132S				708	386	322	353										
NZ3	132M				746	386	360	353										
NZ4	90S2				598	364	234	309										
NZ4	90L				623	364	259	309	360									
NZ4	100L2				637	369	268	318										
NZ4	100L	48	195	104	669	369	300	318		51.5	14	203	300	230	16	265	4	14
NZ4	112M				691	374	317	329										
NZ4	132S				732	410	322	371										
NZ4	132M				770	410	360	371										
NZ6	100L2				708	440	268	—										
NZ6	112M				768	451	317	—	420									
NZ6	132S				781	459	322	—										
NZ6	132M	58	230	125	819	459	360	—	—	62	18	243	350	250	20	300	4	18
NZ6	160M				886	475	411	450										
NZ6	160L				936	475	461	450										
NZ7	112M				832	515	317	—										
NZ7	132S				849	527	322	—										
NZ7	132M				887	527	360	—										
NZ7	160M1				886	507	379	—	489									
NZ7	160M	68	270	144	918	507	411	—	—	73	20	284	350	250	24	300	5	18
NZ7	160L				968	507	461	—										
NZ7	180M				1004	527	477	504										
NZ7	180L				1069	527	542	504										
NZ8	132S				907	585	322	—										
NZ8	132M				945	585	360	—										
NZ8	160M1				971	592	379	—										
NZ8	160M	78	308	167	1003	592	411	—	560	83	22	323	350	250	24	300	5	18
NZ8	160L				1053	592	461	—										
NZ8	180M				1075	598	477	—										
NZ8	180L				1140	598	542	—										

SPARES :

Ensure to give complete details of data available on the name plate when ordering the spares.

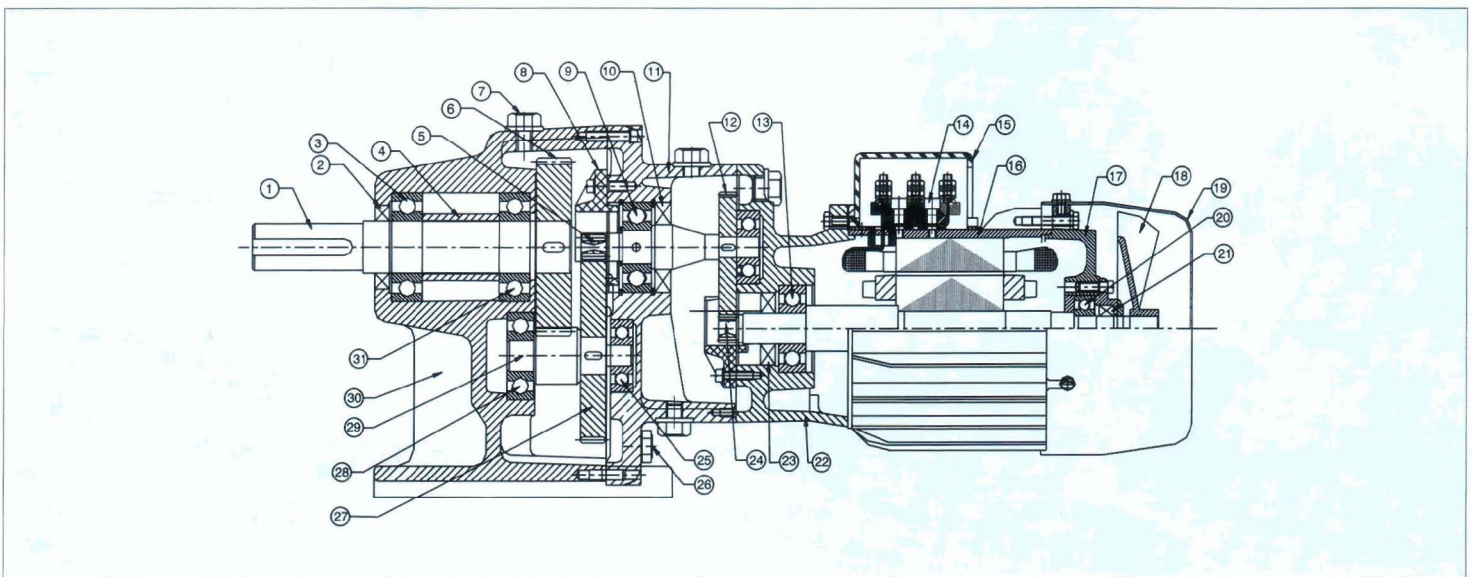
To ensure correct supplies give correct nomenclature of the part and the part number shown in illustrations, below.

NZ Series Two Stage Geared Motor Sectional View



- | | | | |
|-------------------------------|----------------------|------------------|-----------------------------------|
| 1. OUT PUT SHAFT | 7. BREATHER PLUG | 13. CASING | 20. DRAIN PLUG |
| 2. OIL SEAL | 8. SUPPORTING COLLAR | 14. END SHIELD | 21. INTERMEDIATE WHEEL |
| 3. BALL BEARING | 9. OIL SEAL | 15. FAN BLADE | 22. BALL BEARING |
| 4. SPACER SLEEVE | 10. BALL BEARING | 16. FAN COWL | 23. INTERMEDIATE SHAFT |
| 5. TOOTHED SHAFT/PINION WHEEL | 11. COVER | 17. BALL BEARING | 24. FOOT (FLANGE) MOUNTED HOUSING |
| 6. OUT PUT WHEEL | 12. TERMINAL BOX | 18. OIL SEAL | 25. BALL BEARING |

NZ Series Three Stage Geared Motor Sectional View



- | | | | |
|--------------------------|------------------------------|-------------------|-----------------------------------|
| 1. OUTPUT SHAFT | 9. BALL BEARING | 17. END SHIELD | 25. BALL BEARING |
| 2. OIL SEAL | 10. OIL SEAL | 18. FAN BLADE | 26. DRAIN PLUG |
| 3. BALL BEARING | 11. COMBINATION COVER | 19. FAN COWL | 27. II STAGE INTERMEDIATE WHEEL |
| 4. SPACER SLEEVE | 12. I STAGE INERMEIATE WHEEL | 20. BALL BEARING | 28. BALL BEARING |
| 5. II STAGE INPUT PINION | 13. BALL BEARING | 21. OIL SEAL | 29. III STAGE INTERMEDIATE SHAFT |
| 6. OUTPUT WHEEL | 14. TERMINAL BLOCK | 22. COVER | 30. FOOT (FLANGE) MOUNTED HOUSING |
| 7. BREATHER PLUG | 15. TERMINAL BOX | 23. OIL SEAL | 31. BALL BEARING |
| 8. SUPPORTING COLLAR | 16. CASING | 24. TOOTHED SHAFT | |